

SPECIFICATION

For

FD-0.6/1KV-CV-AWA

0.6/1(1.2)kV

XLPE Insulated PVC Inner Sheathed

Aluminium Wire Armored

PVC Outer Sheathed Flame Retardant Power Cable

(0.6/1kV, Cu/XLPE/PVC/AWA/FR-PVC)

BY Wachara
(Wachara Sangsomritphon)

MANAGER, Cable Design Section

APP. Winai Ariyasakulsap
(Winai Ariyasakulsap)

MANAGER, Development Department

Rev.	Date	Description
0	16/10/2019	Issued specification
1	21/12/2020	Change marking on cable

APP. _____
()

CUSTOMER

Customer Document	Rev.

Remark:

This document is based on the Customer Document for the structure and properties of electric wire and cable only. If there are different points, will be shown in deviation table.

1. Scope

This specification covers 1000V copper conductor cross-linked polyethylene (XLPE) insulated polyvinyl chloride (PVC) inner sheathed aluminium wire armored polyvinyl chloride (PVC) outer sheathed flame retardant power cable.

The cable shall be in accordance with IEC 60502-1 : 2004 and Amend.1 : 2009.

(Same as TIS 2143-2546)

The finished cables shall meet the vertical tray flame test requirements per IEC 60332-1 and IEC 60332-3-24 ; Category C.

2. Conductor

For size $\leq 6 \text{ mm}^2$:

The conductor shall be non-compacted concentric stranded uncoated annealed copper conductor in accordance with IEC 60228 : 2004, Class 2.

The direction of lay shall be left-hand (S) lay.

For size $\geq 10 \text{ mm}^2$:

The conductor shall be compacted concentric stranded uncoated annealed copper conductor in accordance with IEC 60228 : 2004, Class 2.

The direction of lay shall be left-hand (S) lay in the outermost layer.

3. Insulation

The insulation shall be cross-linked polyethylene (XLPE) compound meet the requirements of IEC 60502-1 : 2004.

The average thickness of the insulation shall be not less than that given in Table 1.

The minimum thickness shall not fall below the value in Table 1 by more than 10 % plus 0.1 mm.

The color of insulation shall be white.

(White color is natural color of XLPE insulation)

4. Inner Sheath

The inner sheath shall be polyvinyl chloride (PVC) compound applied over the insulation.

The approximate thickness given in Table 1

The color of the inner sheath shall be black.

5. Aluminium Wire Armor

The armor shall be round aluminium wire and shall be applied with a minimum gap between adjacent wires over the inner sheathed.

A suitable tape may be applied helically over the armored.

6. Outer Sheath

The outer sheath shall be sunlight resistant and flame retardant polyvinyl chloride (PVC/ST2) compound meet the requirements of IEC 60502-1 : 2004.


The average thickness of the sheath shall not be less than that given in Table 1.

The minimum thickness shall not fall below the value in Table 1 by more than 20% plus 0.2 mm.

The color of the sheath shall be black.

7. Marking on Cable

The marking items shall be marked with suitable means throughout the length of cable.

1. Manufacturer's name and/or trade mark "  YAZAKI.....: TYE"
2. Year of manufacture
3. Flame retardant "FD"
4. Rated circuit voltage "0.6/1KV"
5. Type of conductor "CU"
6. Type of insulation and sheath "XLPE/PVC"
7. Type of cable "POWER CABLE"
8. Number of core and size of conductor
9. TIS logo and standard number
10. The continuous reel length marking (in figure) shall be made on the sheath at every 1 meter

8. Test and Properties

The cable shall meet the requirements in Test and Inspection and Table 1 , when tested in accordance with IEC 60502-1 : 2004 and Amend.1 : 2009 (Same as TIS 2143-2546), IEC 60228 : 2004, IEC 60332-1 and IEC 60332-3-24 ; Category C.


Remark: Sunlight resistant test meet the requirement of TIS 293-2541.

9. Packing

The cable shall be placed on non-returnable wooden reels.

The reels shall be covered with suitable covering to provide the cable with physical protection during transportation and during ordinary storage and handling operations.

Each reel shall be clearly marked as follows.

1. Designation "FD-0.6/1KV-CV-AWA"
2. Number of core and size of cable
3. Cable length
4. Net and gross weight
5. Manufacturer's name and/or trade mark "  **YAZAKI** "
6. Rolling direction of reel

Test and Inspection

Routine Tests

- Maximum conductor resistance, Ohm/km..... specified in Table 1
- AC test voltage for 5 minutes, kV..... 3.5

Sample Tests

- Construction..... specified in Table 1
- Hot set test at $200\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$ for XLPE
 - Maximum elongation under load (%) 175
 - Maximum permanent elongation after cooling (%)..... 15

Type Tests

- Flame retardant tested according to IEC 60332-1 and IEC 60332-3-24; Category C.

Definition concerning the tests

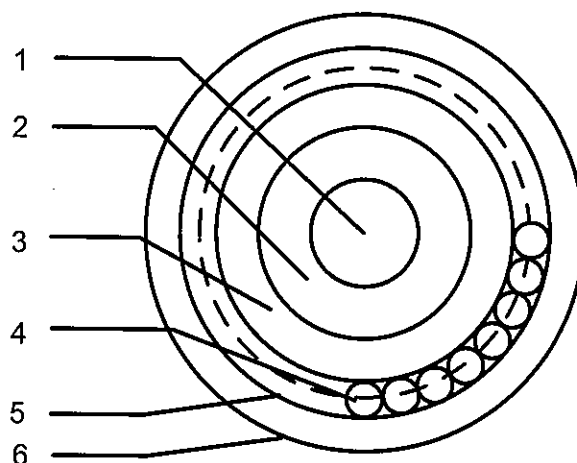
Routine tests: Tests made by the manufacturer on each manufactured length of cable to check that each length meets the specified requirements.

Sample tests: Tests made by the manufacturer on samples of completed cable or components taken from a completed cable, at a specified frequency, so as to verify that the finished product meets the specified requirements.

Type tests: Tests made before supplying, on a general commercial basis, a type of cable covered by this standard, in order to demonstrate satisfactory performance characteristics to meet the intended application.

Cable structure

Cross-sectional (Not scale)



No.	Structure	Material
1	Conductor	Non-compacted & compacted concentric stranded annealed copper
2	Insulation	Cross-linked polyethylene (XLPE)
3	Inner sheath	Polyvinyl chloride (PVC)
4	Armor	Aluminium wire
5	Binder	PS tape or suitable tape
6	Outer Sheath	Flame retardant polyvinyl chloride (PVC/ST2)

Application: Use for installation in open tray, conduit, underground duct trench or direct burial in ground, at wet or dry location. Maximum conductor temperature of 90°C for normal operation and 250°C for short circuit conditions.

Table 1

No. of core	Size (mm ²)	Conductor (wires/type)	Conductor diameter approx. (mm)	Insulation thickness nominal (mm)	Inner sheath thickness approx. (mm)	Dia. of inner sheath approx. (mm)	Armor wire dia. nominal (mm)	Outer sheath thickness nominal (mm)	Overall diameter approx. (mm)	Conductor resistance at 20 °C maximum (Ohm/km)	Weight of cable approx. (kg/km)	Standard packing length (m)
1	1.5	7/Non-compacted	1.59	0.7	1.2	6.0	1.25	1.8	13.0	12.1	200	500
1	2.5	7/Non-compacted	2.01	0.7	1.2	6.5	1.25	1.8	13.5	7.41	220	500
1	4	7/Non-compacted	2.55	0.7	1.2	7.0	1.25	1.8	14.0	4.61	250	500
1	6	7/Non-compacted	3.12	0.7	1.2	7.5	1.25	1.8	14.5	3.08	280	500
1	10	7/Compacted	3.80	0.7	1.2	8.0	1.25	1.8	15.0	1.83	330	500
1	16	7/Compacted	4.80	0.7	1.2	9.0	1.25	1.8	16.0	1.15	410	500
1	25	7/Compacted	6.00	0.9	1.2	11.0	1.25	1.8	17.5	0.727	550	500
1	35	7/Compacted	7.10	0.9	1.2	12.0	1.25	1.8	18.5	0.524	650	500
1	50	19/Compacted	8.30	1.0	1.2	13.5	1.25	1.8	20.0	0.387	800	500
1	70	19/Compacted	9.90	1.1	1.2	15.0	1.25	1.8	22.0	0.268	1000	500
1	95	19/Compacted	11.70	1.1	1.2	17.0	1.60	1.8	24.5	0.193	1400	500
1	120	37/Compacted	13.20	1.2	1.2	18.5	1.60	1.8	26.0	0.153	1600	500
1	150	37/Compacted	14.60	1.4	1.2	20.5	1.60	1.8	28.0	0.124	2000	500
1	185	37/Compacted	16.30	1.6	1.2	22.0	2.00	1.8	31.0	0.0991	2500	500
1	240	61/Compacted	18.70	1.7	1.2	25.5	2.00	1.9	34.0	0.0754	3100	500
1	300	61/Compacted	20.90	1.8	1.2	28.0	2.00	2.0	36.5	0.0601	3700	500
1	400	61/Compacted	23.50	2.0	1.2	31.0	2.00	2.2	40.0	0.0470	4700	500
1	500	61/Compacted	26.70	2.2	1.2	34.5	2.00	2.3	44.0	0.0366	6000	500
1	630	61/Compacted	30.30	2.4	1.3	38.5	2.50	2.4	49.5	0.0283	7500	500
1	800	61/Compacted	34.10	2.6	1.3	43.0	2.50	2.6	54.0	0.0221	9000	300
1	1000	127/Compacted	39.50	2.8	1.4	49.0	2.50	2.7	60.5	0.0176	12000	300