

SPECIFICATION**For****0.6/1KV-CE**

0.6/1(1.2)kV

XLPE Insulated PE Sheathed

Power Cable

(0.6/1(1.2)kV, Cu/XLPE/PE)

BY



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CUSTOMER

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| Customer Document | Rev. |
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Remark:

This document is based on the Customer Document for the structure and properties of electric wire and cable only. If there are different points, will be shown in deviation table.

1. Scope

This specification covers 1000V copper conductor cross-linked polyethylene (XLPE) insulated polyethylene (PE) sheathed power cable.

The cable shall be in accordance with IEC 60502-1 : 2004 and Amend.1 : 2009.

2. Conductor

For size $\leq 6 \text{ mm}^2$:

The conductor shall be non-compacted concentric stranded uncoated annealed copper conductor in accordance with IEC 60228 : 2004, Class 2.

The direction of lay shall be left-hand (S) lay.

For size $\geq 10 \text{ mm}^2$:

The conductor shall be compacted concentric stranded uncoated annealed copper conductor in accordance with IEC 60228 : 2004, Class 2.

The direction of lay shall be left-hand (S) lay in the outermost layer.

3. Insulation

The insulation shall be cross-linked polyethylene (XLPE) compound meet the requirements of IEC 60502-1 : 2004.

The average thickness of the insulation shall be not less than that given in Table 1.

The minimum thickness shall not fall below the value in Table 1 by more than 10 % plus 0.1 mm.

4. Cabling (For multi-cores only)

The individual insulated cores shall be cabled together with non-hygroscopic filler to give the completed cable a substantially circular cross section.

The direction of lay shall be left-hand (S) lay.

A suitable binder tape shall be applied helically over the cabled core.

5. Core Identification

The cores shall be identified by color, as follows :

Single-core : white

2-cores : blue, brown

3-cores : brown, black, grey

4-cores : blue, brown, black, grey

5-cores : blue, brown, black, grey, green/yellow

(White color is natural color of XLPE insulation)

6. Sheath

The sheath shall be sunlight resistant polyethylene (PE/ST7) compound meet the requirements of IEC 60502-1 : 2004.


The average thickness of the sheath shall not be less than that given in Table 1.

The minimum thickness shall not fall below the value in Table 1 by more than 20% plus 0.2 mm.

The color of the sheath shall be black.

7. Marking on Cable

The marking items shall be marked with suitable means throughout the length of cable.

1. Manufacturer's name and/or trade mark "  YAZAKI.....: TYE"
2. Year of manufacture
3. Rated circuit voltage "0.6/1KV"
4. Type of conductor "CU"
5. Type of insulation and sheath "XLPE/PE"
6. Type of cable "POWER CABLE"
7. Number of cores and size of conductor
8. TIS logo and standard number (For single-core only)
9. The continuous reel length marking (in figure) shall be made on the sheath at every 1 meter

8. Test and Properties

The cable shall meet the requirements in Test and Inspection and Table 1, when tested in accordance with IEC 60502-1 : 2004 and Amend.1 : 2009 and IEC 60228 : 2004.


Remark: Sunlight resistant test meet the requirement of TIS 293-2541.

9. Packing

The cable shall be placed on non-returnable wooden reels.

The reels shall be covered with suitable covering to provide the cable with physical protection during transportation and during ordinary storage and handling operations.

Each reel shall be clearly marked as follows.

1. Designation "0.6/1KV-CE"
2. Number of cores and size of cable
3. Cable length
4. Net and gross weight
5. Manufacturer's name and/or trade mark "  YAZAKI "
6. Rolling direction of reel

Test and Inspection

Routine Tests

- Maximum conductor resistance, Ohm/km..... specified in Table 1
- AC test voltage for 5 minutes, kV..... 3.5

Sample Tests

- Construction specified in Table 1
- Hot set test at $200\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$ for XLPE
 - Maximum elongation under load (%) 175
 - Maximum permanent elongation after cooling (%)..... 15

Definition concerning the tests

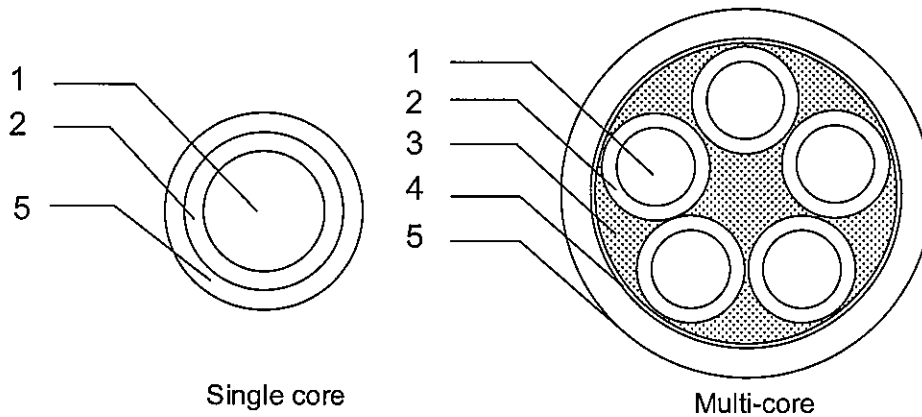
Routine tests: Tests made by the manufacturer on each manufactured length of cable to check that each length meets the specified requirements.

Sample tests: Tests made by the manufacturer on samples of completed cable or components taken from a completed cable, at a specified frequency, so as to verify that the finished product meets the specified requirements.

Type tests: Tests made before supplying, on a general commercial basis, a type of cable covered by this standard, in order to demonstrate satisfactory performance characteristics to meet the intended application.

Cable structure

Cross-sectional (Not scale)



| No. | Structure | Material |
|-----|-------------|---|
| 1 | Conductor | Non-Compacted & Compacted concentric stranded annealed copper |
| 2 | Insulation | Cross-Linked Polyethylene (XLPE) |
| 3 | Filler | PP Calcium Yarn (Non-hygroscopic) |
| 4 | Binder Tape | Spun bond tape or suitable tape |
| 5 | Sheath | Polyethylene (PE/ST7) |

Application: Use for installation in open tray, conduit, underground duct trench or direct burial in ground, at wet or dry location. Maximum conductor temperature of 90°C for normal operation and 250°C for short circuit conditions.

Table 1

| No. of core | Size (mm ²) | Conductor (wires/type) | Conductor diameter approx. (mm) | Insulation thickness nominal (mm) | Sheath thickness nominal (mm) | Overall diameter approx. (mm) | Conductor resistance at 20°C maximum (Ohm/km) | Weight of cable approx. (kg/km) | Standard packing length (m) |
|-------------------|--------------------------------|-------------------------------|--|--|--|--|---|--|--|
| 1 | 16 | 7/Compacted | 4.80 | 0.7 | 1.4 | 9.5 | 1.15 | 180 | 500 |
| 1 | 25 | 7/Compacted | 6.00 | 0.9 | 1.4 | 11.5 | 0.727 | 280 | 500 |
| 1 | 35 | 7/Compacted | 7.10 | 0.9 | 1.4 | 12.5 | 0.524 | 370 | 500 |
| 1 | 50 | 19/Compacted | 8.30 | 1.0 | 1.4 | 14.0 | 0.387 | 490 | 500 |
| 1 | 70 | 19/Compacted | 9.90 | 1.1 | 1.4 | 15.5 | 0.268 | 700 | 500 |
| 1 | 95 | 19/Compacted | 11.70 | 1.1 | 1.5 | 18.0 | 0.193 | 950 | 500 |
| 1 | 120 | 37/Compacted | 13.20 | 1.2 | 1.5 | 19.5 | 0.153 | 1200 | 500 |
| 1 | 150 | 37/Compacted | 14.60 | 1.4 | 1.6 | 21.5 | 0.124 | 1500 | 500 |
| 1 | 185 | 37/Compacted | 16.30 | 1.6 | 1.6 | 24.0 | 0.0991 | 1800 | 500 |
| 1 | 240 | 61/Compacted | 18.70 | 1.7 | 1.7 | 26.5 | 0.0754 | 2400 | 500 |
| 1 | 300 | 61/Compacted | 20.90 | 1.8 | 1.8 | 29.0 | 0.0601 | 3000 | 500 |
| 1 | 400 | 61/Compacted | 23.50 | 2.0 | 1.9 | 32.5 | 0.0470 | 3800 | 500 |
| 1 | 500 | 61/Compacted | 26.70 | 2.2 | 2.0 | 36.5 | 0.0366 | 4900 | 500 |
| 1 | 630 | 61/Compacted | 30.30 | 2.4 | 2.2 | 41.0 | 0.0283 | 6000 | 500 |
| 1 | 800 | 61/Compacted | 34.10 | 2.6 | 2.3 | 45.0 | 0.0221 | 8000 | 500 |
| 1 | 1000 | 127/Compacted | 39.50 | 2.8 | 2.4 | 51.0 | 0.0176 | 10000 | 300 |

Table 1 (Continued)

| No. of cores | Size (mm ²) | Conductor (wires/type) | Conductor diameter approx. (mm) | Insulation thickness nominal (mm) | Sheath thickness nominal (mm) | Overall diameter approx. (mm) | Conductor resistance at 20°C maximum (Ohm/km) | Weight of cable approx. (kg/km) | Standard packing length (m) |
|--------------------|--------------------------------|-------------------------------|--|--|--|--|---|--|--------------------------------------|
| 2 | 1.5 | 7/Non-compacted | 1.59 | 0.7 | 1.8 | 11.5 | 12.1 | 100 | 500 |
| 2 | 2.5 | 7/Non-compacted | 2.01 | 0.7 | 1.8 | 12.5 | 7.41 | 120 | 500 |
| 2 | 4 | 7/Non-compacted | 2.55 | 0.7 | 1.8 | 13.5 | 4.61 | 160 | 500 |
| 2 | 6 | 7/Non-compacted | 3.12 | 0.7 | 1.8 | 14.5 | 3.08 | 210 | 500 |
| 2 | 10 | 7/Compacted | 3.80 | 0.7 | 1.8 | 15.5 | 1.83 | 290 | 500 |
| 2 | 16 | 7/Compacted | 4.80 | 0.7 | 1.8 | 17.5 | 1.15 | 430 | 500 |
| 2 | 25 | 7/Compacted | 6.00 | 0.9 | 1.8 | 21.0 | 0.727 | 650 | 500 |
| 2 | 35 | 7/Compacted | 7.10 | 0.9 | 1.8 | 23.0 | 0.524 | 850 | 500 |
| 2 | 50 | 19/Compacted | 8.30 | 1.0 | 1.8 | 26.0 | 0.387 | 1100 | 500 |
| 2 | 70 | 19/Compacted | 9.90 | 1.1 | 1.8 | 29.5 | 0.268 | 1500 | 500 |
| 2 | 95 | 19/Compacted | 11.70 | 1.1 | 2.0 | 34.0 | 0.193 | 2100 | 500 |
| 2 | 120 | 37/Compacted | 13.20 | 1.2 | 2.1 | 37.5 | 0.153 | 2600 | 500 |
| 2 | 150 | 37/Compacted | 14.60 | 1.4 | 2.2 | 41.5 | 0.124 | 3200 | 500 |
| 2 | 185 | 37/Compacted | 16.30 | 1.6 | 2.3 | 46.0 | 0.0991 | 4000 | 500 |
| 2 | 240 | 61/Compacted | 18.70 | 1.7 | 2.5 | 52.0 | 0.0754 | 5000 | 500 |
| 2 | 300 | 61/Compacted | 20.90 | 1.8 | 2.7 | 57.0 | 0.0601 | 6500 | 500 |
| 2 | 400 | 61/Compacted | 23.50 | 2.0 | 2.9 | 63.5 | 0.0470 | 8500 | 500 |

Table 1 (Continued)

| No. of cores | Size (mm ²) | Conductor (wires/type) | Conductor diameter approx. (mm) | Insulation thickness nominal (mm) | Sheath thickness nominal (mm) | Overall diameter approx. (mm) | Conductor resistance at 20°C maximum (Ohm/km) | Weight of cable approx. (kg/km) | Standard packing length (m) |
|--------------------|--------------------------------|-------------------------------|--|--|--|--|---|--|--|
| 3 | 1.5 | 7/Non-compacted | 1.59 | 0.7 | 1.8 | 12.0 | 12.1 | 120 | 500 |
| 3 | 2.5 | 7/Non-compacted | 2.01 | 0.7 | 1.8 | 13.0 | 7.41 | 150 | 500 |
| 3 | 4 | 7/Non-compacted | 2.55 | 0.7 | 1.8 | 14.0 | 4.61 | 210 | 500 |
| 3 | 6 | 7/Non-compacted | 3.12 | 0.7 | 1.8 | 15.5 | 3.08 | 280 | 500 |
| 3 | 10 | 7/Compacted | 3.80 | 0.7 | 1.8 | 16.5 | 1.83 | 390 | 500 |
| 3 | 16 | 7/Compacted | 4.80 | 0.7 | 1.8 | 18.5 | 1.15 | 600 | 500 |
| 3 | 25 | 7/Compacted | 6.00 | 0.9 | 1.8 | 22.5 | 0.727 | 850 | 500 |
| 3 | 35 | 7/Compacted | 7.10 | 0.9 | 1.8 | 24.5 | 0.524 | 1200 | 500 |
| 3 | 50 | 19/Compacted | 8.30 | 1.0 | 1.8 | 27.5 | 0.387 | 1500 | 500 |
| 3 | 70 | 19/Compacted | 9.90 | 1.1 | 1.9 | 32.0 | 0.268 | 2200 | 500 |
| 3 | 95 | 19/Compacted | 11.70 | 1.1 | 2.0 | 36.0 | 0.193 | 3000 | 500 |
| 3 | 120 | 37/Compacted | 13.20 | 1.2 | 2.1 | 40.0 | 0.153 | 3700 | 500 |
| 3 | 150 | 37/Compacted | 14.60 | 1.4 | 2.3 | 44.5 | 0.124 | 4600 | 500 |
| 3 | 185 | 37/Compacted | 16.30 | 1.6 | 2.4 | 49.5 | 0.0991 | 6000 | 500 |
| 3 | 240 | 61/Compacted | 18.70 | 1.7 | 2.6 | 55.5 | 0.0754 | 7500 | 500 |
| 3 | 300 | 61/Compacted | 20.90 | 1.8 | 2.8 | 61.0 | 0.0601 | 9500 | 300 |
| 3 | 400 | 61/Compacted | 23.50 | 2.0 | 3.1 | 69.0 | 0.0470 | 12000 | 300 |

Table 1 (Continued)

| No. of cores | Size (mm ²) | Conductor (wires/type) | Conductor diameter approx. (mm) | Insulation thickness nominal (mm) | Sheath thickness nominal (mm) | Overall diameter approx. (mm) | Conductor resistance at 20°C maximum (Ohm/km) | Weight of cable approx. (kg/km) | Standard packing length (m) |
|--------------------|--------------------------------|-------------------------------|--|--|--|--|---|--|--------------------------------------|
| 4 | 1.5 | 7/Non-compacted | 1.59 | 0.7 | 1.8 | 12.5 | 12.1 | 140 | 500 |
| 4 | 2.5 | 7/Non-compacted | 2.01 | 0.7 | 1.8 | 14.0 | 7.41 | 190 | 500 |
| 4 | 4 | 7/Non-compacted | 2.55 | 0.7 | 1.8 | 15.0 | 4.61 | 260 | 500 |
| 4 | 6 | 7/Non-compacted | 3.12 | 0.7 | 1.8 | 16.5 | 3.08 | 350 | 500 |
| 4 | 10 | 7/Compacted | 3.80 | 0.7 | 1.8 | 18.0 | 1.83 | 500 | 500 |
| 4 | 16 | 7/Compacted | 4.80 | 0.7 | 1.8 | 20.0 | 1.15 | 750 | 500 |
| 4 | 25 | 7/Compacted | 6.00 | 0.9 | 1.8 | 24.5 | 0.727 | 1100 | 500 |
| 4 | 35 | 7/Compacted | 7.10 | 0.9 | 1.8 | 27.0 | 0.524 | 1500 | 500 |
| 4 | 50 | 19/Compacted | 8.30 | 1.0 | 1.9 | 30.5 | 0.387 | 2000 | 500 |
| 4 | 70 | 19/Compacted | 9.90 | 1.1 | 2.0 | 35.5 | 0.268 | 2900 | 500 |
| 4 | 95 | 19/Compacted | 11.70 | 1.1 | 2.1 | 40.0 | 0.193 | 4000 | 500 |
| 4 | 120 | 37/Compacted | 13.20 | 1.2 | 2.3 | 44.5 | 0.153 | 5000 | 500 |
| 4 | 150 | 37/Compacted | 14.60 | 1.4 | 2.4 | 49.0 | 0.124 | 6000 | 500 |
| 4 | 185 | 37/Compacted | 16.30 | 1.6 | 2.6 | 55.0 | 0.0991 | 7500 | 500 |
| 4 | 240 | 61/Compacted | 18.70 | 1.7 | 2.8 | 62.0 | 0.0754 | 10000 | 300 |
| 4 | 300 | 61/Compacted | 20.90 | 1.8 | 3.0 | 68.5 | 0.0601 | 12500 | 300 |
| 4 | 400 | 61/Compacted | 23.50 | 2.0 | 3.3 | 76.5 | 0.0470 | 15500 | 200 |

Table 1 (Continued)

| No. of cores | Size (mm ²) | Conductor (wires/type) | Conductor diameter approx. (mm) | Insulation thickness nominal (mm) | Sheath thickness nominal (mm) | Overall diameter approx. (mm) | Conductor resistance at 20°C maximum (Ohm/km) | Weight of cable approx. (kg/km) | Standard packing length (m) |
|--------------------|--------------------------------|-------------------------------|--|--|--|--|---|--|--|
| 5 | 1.5 | 7/Non-compacted | 1.59 | 0.7 | 1.8 | 13.5 | 12.1 | 170 | 500 |
| 5 | 2.5 | 7/Non-compacted | 2.01 | 0.7 | 1.8 | 15.0 | 7.41 | 220 | 500 |
| 5 | 4 | 7/Non-compacted | 2.55 | 0.7 | 1.8 | 16.5 | 4.61 | 310 | 500 |
| 5 | 6 | 7/Non-compacted | 3.12 | 0.7 | 1.8 | 18.0 | 3.08 | 420 | 500 |
| 5 | 10 | 7/Compacted | 3.80 | 0.7 | 1.8 | 19.5 | 1.83 | 600 | 500 |
| 5 | 16 | 7/Compacted | 4.80 | 0.7 | 1.8 | 22.0 | 1.15 | 950 | 500 |
| 5 | 25 | 7/Compacted | 6.00 | 0.9 | 1.8 | 26.5 | 0.727 | 1400 | 500 |
| 5 | 35 | 7/Compacted | 7.10 | 0.9 | 1.8 | 29.5 | 0.524 | 1900 | 500 |
| 5 | 50 | 19/Compacted | 8.30 | 1.0 | 2.0 | 34.0 | 0.387 | 2500 | 500 |
| 5 | 70 | 19/Compacted | 9.90 | 1.1 | 2.1 | 39.0 | 0.268 | 3500 | 500 |
| 5 | 95 | 19/Compacted | 11.70 | 1.1 | 2.3 | 44.5 | 0.193 | 4800 | 500 |
| 5 | 120 | 37/Compacted | 13.20 | 1.2 | 2.4 | 49.5 | 0.153 | 6000 | 500 |
| 5 | 150 | 37/Compacted | 14.60 | 1.4 | 2.6 | 54.5 | 0.124 | 7500 | 500 |
| 5 | 185 | 37/Compacted | 16.30 | 1.6 | 2.8 | 61.5 | 0.0991 | 9500 | 500 |
| 5 | 240 | 61/Compacted | 18.70 | 1.7 | 3.0 | 69.0 | 0.0754 | 12500 | 300 |
| 5 | 300 | 61/Compacted | 20.90 | 1.8 | 3.2 | 76.0 | 0.0601 | 15500 | 300 |
| 5 | 400 | 61/Compacted | 23.50 | 2.0 | 3.6 | 85.0 | 0.0470 | 19500 | 200 |